

ASCO™ General Service Solenoid Valves

Brass or Stainless Steel Bodies | Direct Acting | Normally Closed | 1/8" to 3/8" NPT

2/2
SERIES
8262
8263

Features

- Welded core tube provides higher pressure ratings
- Reliable, proven design with high flows
- Small poppet valves for tight shutoff
- Lead-free versions available for Safe Drinking Water Act and NSF/ANSI 372 Compliance
- Wide range of elastomers for specialty service applications
- Mountable in any position
- Tapped mounting holes in body standard

Construction

Valve Parts in Contact with Fluids		
Body	Brass	Cast 304 Stainless Steel
Seals and Discs	NBR or Cast UR	
Core Tube	305 Stainless Steel	
Core and Plugnut	430F Stainless Steel	
Springs	302 Stainless Steel	
Shading Coil	Copper	Silver

Electrical

Watt Rating & Power Consumption				Spare Coil Part No.			
DC Watts	AC			General Purpose		Explosionproof	
	Watts	VA Holding	VA Inrush	AC	DC	AC	DC
10.6	6.1*	16	30	238210	238510	238214	238514
18.6	9.1*	20	45	238210	238510	238214	238514
11.6	10.1	25	50	238610	238910	238614	238914
22.6	17.1	40	70	238610	238910	238614	238914

Standard Voltages: 24, 120, 240, 480 volts AC, 60 Hz (or 110, 220 volts AC, 50 Hz). 6, 12, 24, 120, 240 volts DC. Must be specified when ordering.
Other voltages available when required.

*On 50 hertz service, the rating for the 6.1/F solenoid is 8.1 watts, and the rating for the 9.1/F solenoid is 11.1 watts.

Options

Mounting bracket (suffix MB)

Quarter-turn manual operator with screw slot (suffix MS)

Panel mount (prefix GP for conduit; consult ASCO for other electrical connections)

Vacuum service (suffix VH; see Vacuum Section for more details.)

Oxygen service (suffix N)

Silicone Free (suffix SF)

Elastomers: FKM (suffix V), Ethylene Propylene (suffix E), CR (suffix J), PTFE* (suffix T), Low Temp NBR** (suffix A)

Note: *PTFE reduces pressure rating by 25% (i.e. 750 psi reduced to 560 psi)

** For Low Temp. NBR, fluid temperature range is -40 °F to 167 °F (only for valves with 10.1, 17.1, 11.6, and 22.6 watt coils).

Refer to Engineering Section for fluid and temperature compatibility.



Solenoid Enclosures

Standard: Watertight, Types 1, 2, 3, 3S, 4, and 4X.

Optional: Explosionproof and Watertight, Types 3, 3S, 4, 4X, 6, 6P, 7, and 9.

(To order, add prefix "EF" to catalog number)

See Optional Features Section for other available options.

Nominal Ambient Temp. Ranges

The nominal limitation of 32°F (0°C) is advisable for any valve that might contain moisture (water vapor).

AC: -13 °F to 131 °F (-25 °C to 55 °C)

DC: -13 °F to 104 °F (-25 °C to 40 °C)

-13 °F to 131 °F (-25 °C to 55 °C)

Note: Max ambient for explosionproof (EF) is 125 °F (52 °C) for AC, 131 °F (55 °C) for DC.

Optional: For AC, the max. ambient temperature is 140 °F (60 °C) with Class H coil (with or without prefix EF)

Refer to Engineering Section for details.

Approvals

CSA certified. UL listed, as indicated. Safety Shutoff Valves FM approved. Meets applicable CE directives. Refer to Engineering Section for details.

ATEX/IECEx certified with prefix "EV" as listed. Refer to Optional Features Electrical Section for details.

ASCO™ General Service Solenoid Valves

Brass or Stainless Steel Bodies | Direct Acting | Normally Closed | 1/8" to 3/8" NPT

Specifications (English units)

Pipe Size (in)	Orifice size (in)	Cv Flow Factor	Operating Pressure Differential (psi)									Max. Fluid Temp. °F		Catalog Number		Const. Ref.	UL Listing	Watt Rating/ Class of Coil Insulation	
			Max. AC@131°F			Max. DC@104°F			Max. DC@131°F					Brass	Stainless Steel			AC	DC
			Air-Inert Gas	Water	Lt. Oil @ 300ssu	Air-Inert Gas	Water	Lt. Oil @ 300ssu	Air-Inert Gas	Water	Lt. Oil 300ssu	AC	DC						
NORMALLY CLOSED (Closed when de-energized), NBR Disc																			
1/8	3/64	0.06	2200	2200	1700	-	-	-	-	-	-	140	-	-	8262H175 ①	1	●	10.1/F	-
1/8	3/64	0.06	-	-	-	2000	2000	1725	1900	1900	1700	-	140	-	8262H176 ①	1	●	-	22.6/H
1/8	3/64	0.06	-	-	-	1500	1500	1500	1500	1500	1500	-	140	8262H089 ①	-	1	●	-	22.6/H
1/8	3/64	0.06	2025	1710	825	965	745	720	920	700	675	140	140	-	8262H079 ①	2	●	9.1/F	18.6/H
1/8	3/64	0.06	1500	1350	825	750	620	565	700	565	530	140	140	8262H096 ①	-	2	●	6.1/F	10.6/H
1/8	3/64	0.06	1500	1350	825	-	-	-	-	-	-	140	-	-	8262H173 ①	2	●	6.1/F	-
1/8	3/64	0.06	1500	1500	1500	1170	1145	945	1000	965	855	140	140	8262H099 ①	-	1	●	10.1/F	11.6/H
1/8	3/64	0.06	750	750	725	750	640	550	750	600	500	180	180	8262H001	8262H012	2	○	6.1/F	10.6/H
1/8	3/32	0.21	720	410	410	610	410	410	600	410	400	180	180	8262H277	8262H178	1	○	17.1/F	22.6/H
1/8	3/32	0.21	-	-	-	290	290	270	240	240	255	180	180	-	8262H177 ②	1	○	-	11.6/H
1/8	3/32	0.21	500	350	325	295	210	205	285	200	195	180	180	8262H011	-	2	○	9.1/F	18.6/H
1/8	3/32	0.21	370	330	190	235	160	160	215	150	145	180	180	8262H014	8262H015	2	○	6.1/F	10.6/H
1/8	1/8	0.35	500	380	355	275	275	235	250	250	225	180	180	8262H105 ③	8262H174	1	○	17.1/F	22.6/H
1/8	1/8	0.35	340	300	215	-	-	-	-	-	-	-	180	-	8262H179	1	○	10.1/F	-
1/8	1/8	0.35	275	260	195	165	130	130	155	120	120	180	180	8262H016 ④	-	2	○	9.1/F	18.6/H
1/8	1/8	0.35	185	180	120	130	110	95	120	100	90	180	180	8262H002 ④	8262H006	2	○	6.1/F	10.6/H
1/4	3/64	0.06	2200	2200	1700	1170	1145	945	1000	965	855	140	140	-	8262H214 ①	3	●	10.1/F	11.6/H
1/4	3/64	0.06	1500	1500	1500	1170	1145	945	1000	965	855	140	140	8262H200 ①	-	3	●	10.1/F	11.6/H
1/4	3/64	0.06	1500	1500	1500	1500	1500	1500	1500	1500	1500	140	140	8262H107 ①	-	3	●	17.1/F	22.6/H
1/4	3/64	0.06	-	-	-	2000	2000	1725	1900	1900	1700	-	140	-	8262H181 ①	3	●	-	22.6/H
1/4	3/64	0.06	1500	1350	825	750	620	530	700	565	495	140	140	8262H106 ①	8262H180 ①	4	●	6.1/F	10.6/H
1/4	3/64	0.06	750	750	725	750	640	550	750	600	500	180	180	8262H019	8262H080	4	○	6.1/F	10.6/H
1/4	3/32	0.21	720	410	410	610	410	410	600	410	400	180	180	8262H109 ④	8262H183 ②	3	○	17.1/F	22.6/H
1/4	3/32	0.21	590	410	410	290	290	270	240	240	225	180	180	8262H108 ④	8262H182 ②	3	○	10.1/F	11.6/H
1/4	3/32	0.21	500	350	270	295	210	205	285	200	195	180	180	8262H021 ④	-	4	○	9.1/F	18.6/H
1/4	3/32	0.21	370	330	160	235	160	160	215	150	145	180	180	8262H020 ④	8262H086	4	○	6.1/F	10.6/H
1/4	1/8	0.35	500	380	355	275	275	235	250	250	225	180	180	8262H110 ④	8262H185 ②	3	○	17.1/F	22.6/H
1/4	1/8	0.35	340	300	215	130	125	115	110	105	100	180	180	8262H232 ④	-	3	○	10.1/F	11.6/H
1/4	1/8	0.35	340	300	215	-	-	-	-	-	-	180	-	-	8262H184 ②	3	○	10.1/F	-
1/4	1/8	0.35	275	260	150	165	130	120	155	120	115	180	180	8262H023 ④	-	4	○	9.1/F	18.6/H
1/4	1/8	0.35	185	180	90	130	110	90	120	100	85	180	180	8262H022 ④	8262H007	4	○	6.1/F	10.6/H
1/4	5/32	0.52	300	210	210	135	135	135	115	115	115	180	180	8262H112	8262H187 ②	3	○	17.1/F	22.6/H
1/4	5/32	0.52	210	200	145	65	63	63	55	54	54	180	180	8262H202	-	3	○	10.1/F	11.6/H
1/4	5/32	0.52	210	200	145	-	-	-	-	-	-	180	180	-	8262H220 ②	3	○	10.1/F	-
1/4	5/32	0.52	150	140	100	95	75	75	85	72	70	180	180	8262H113	-	4	○	9.1/F	18.6/H
1/4	5/32	0.52	100	100	55	72	60	55	67	53	52	180	180	8262H111	8262H186	4	○	6.1/F	10.6/H
1/4	7/32	0.73	125	125	125	70	70	70	65	65	65	180	180	8262H114 ④	8262H188	3	○	17.1/F	22.6/H
1/4	7/32	0.73	100	100	100	35	35	35	30	30	30	180	180	8262H208 ④	-	3	○	10.1/F	11.6/H
1/4	7/32	0.73	100	100	100	-	-	-	-	-	-	180	-	-	8262H226	3	○	10.1/F	-
1/4	7/32	0.73	55	54	40	38	33	31	35	30	28	180	180	8262H013 ④	8262H036	4	○	6.1/F	10.6/H
1/4	9/32	0.88	90	90	90	53	50	47	48	46	44	180	180	8262H212	8262H230	3	○	17.1/F	22.6/H
1/4	9/32	0.88	65	75	60	25	25	22	22	22	20	180	180	8262H210	-	3	○	10.1/F	11.6/H
1/4	9/32	0.88	65	75	60	-	-	-	-	-	-	180	-	-	8262H189	3	○	10.1/F	-
1/4	9/32	0.88	36	36	33	27	23	21	24	22	20	180	180	8262H090	8262H038	4	○	6.1/F	10.6/H
3/8	1/8	0.35	500	380	355	275	275	160	250	250	150	180	180	8263H115	8263H191	5	○	17.1/F	22.6/H
3/8	1/8	0.35	340	300	215	130	125	85	110	105	75	180	180	8263H232	-	5	○	10.1/F	11.6/H
3/8	1/8	0.35	340	300	215	-	-	-	-	-	-	180	-	-	8263H190	5	○	10.1/F	-
3/8	1/8	0.35	275	260	140	165	130	110	155	120	105	180	180	8263H003	-	6	○	9.1/F	18.6/H
3/8	1/8	0.35	185	180	90	130	110	80	120	100	75	180	180	8263H002	8263H330	6	○	6.1/F	10.6/H
3/8	5/32	0.52	300	210	195	135	135	100	115	115	90	180	180	8263H118 ④	8263H193	5	○	17.1/F	22.6/H
3/8	5/32	0.52	210	185	100	65	63	50	55	54	44	180	180	8263H200 ④	-	5	○	10.1/F	11.6/H
3/8	5/32	0.52	210	185	100	-	-	-	-	-	-	180	-	-	8263H331 ②	5	○	10.1/F	-
3/8	5/32	0.52	150	140	80	95	75	75	85	72	70	180	180	8263H117 ④	-	6	○	9.1/F	18.6/H
3/8	5/32	0.52	100	100	50	72	60	55	67	53	52	180	180	8263H116 ④	8263H192	6	○	6.1/F	10.6/H
3/8	7/32	0.73	125	100	100	70	70	70	65	65	65	180	180	8263H206 ②	8263H332	5	○	17.1/F	22.6/H
3/8	7/32	0.73	100	86	70	35	35	35	30	30	30	180	180	8263H124	-	5	○	10.1/F	11.6/H
3/8	7/32	0.73	100	86	70	-	-	-	-	-	-	180	-	-	8263H195	5	○	10.1/F	-
3/8	7/32	0.73	55	54	29	38	33	31	35	30	28	180	180	8263H119	8263H194	6	○	6.1/F	10.6/H
3/8	9/32	0.88	100	85	70	53	50	47	48	46	44	180	180	8263H210	8263H333	5	○	17.1/F	22.6/H
3/8	9/32	0.88	65	63	47	-	-	-	-	-	-	180	180	8263H125	8263H197	5	○	10.1/F	-
3/8	9/32	0.88	35	32	21	27	23	21	24	22	20	180	180	8263H054	8263H196	6	○	6.1/F	10.6/H

① Only available with UR disc, limits min. ambient temp. to 32 °F (0 °C).

② ATEX/IECEx certified with prefix "EV".

● = General Purpose Valve, ○ = Safety Shutoff Valve

④ Valve available with lead-free brass body using suffix "LF".

The term "Lead-Free" for brass materials is defined by SDWA 1417 as having a maximum weighted average lead content of 0.25% on the wetted surface area. Valves are compliant to NSF/ANSI 372 low lead requirements.

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Brass or Stainless Steel Bodies | Direct Acting | Normally Closed | 1/8" to 3/8" NPT

2/2
SERIES
8262
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Specifications (Metric units)

Pipe Size (in)	Orifice size (mm)	Kv Flow Factor (m³/h)	Operating Pressure Differential (bar)									Max. Fluid Temp. °C		Catalog Number		Const. Ref.	UL Listing	Watt Rating/ Class of Coil Insulation	
			Max. AC@55°C			Max. DC@40°C			Max. DC@55°C					Brass	Stainless Steel			AC	DC
			Air-Inert Gas	Water	Lt. Oil @ 300ssu	Air-Inert Gas	Water	Lt. Oil @ 300ssu	Air-Inert Gas	Water	Lt. Oil 300ssu	AC	DC						
NORMALLY CLOSED (Closed when de-energized), NBR Disc																			
1/8	1.2	0.05	152	152	117	-	-	-	-	-	-	60	-	-	8262H175 ①	1	●	10.1/F	-
1/8	1.2	0.05	-	-	-	138	138	119	131	131	117	-	60	-	8262H176 ①	1	●	-	22.6/H
1/8	1.2	0.05	-	-	-	103	103	103	103	103	103	-	60	8262H089 ①	-	1	●	-	22.6/H
1/8	1.2	0.05	140	118	57	67	51	50	63	48	47	60	60	-	8262H079 ①	2	●	9.1/F	18.6/H
1/8	1.2	0.05	103	93	57	52	43	39	48	39	37	60	60	8262H096 ①	-	2	●	6.1/F	10.6/H
1/8	1.2	0.05	103	93	57	-	-	-	-	-	-	60	-	-	8262H173 ①	2	●	6.1/F	-
1/8	1.2	0.05	103	103	103	81	79	65	69	67	59	60	60	8262H099 ①	-	1	●	10.1/F	11.6/H
1/8	1.2	0.05	52	52	50	52	44	38	52	41	34	82	82	8262H001	8262H012	2	○	6.1/F	10.6/H
1/8	2.4	0.18	50	28	28	42	28	28	41	28	28	82	82	8262H277	8262H178	1	○	17.1/F	22.6/H
1/8	2.4	0.18	-	-	-	20	20	19	17	17	18	-	82	-	8262H177 ②	1	○	-	11.6/H
1/8	2.4	0.18	34	24	22	20	14	14	20	14	13	82	82	8262H011	-	2	○	9.1/F	18.6/H
1/8	2.4	0.18	26	23	13	16	11	11	15	10	10	82	82	8262H014	8262H015	2	○	6.1/F	10.6/H
1/8	3.2	0.30	34	26	24	19	19	16	17	17	16	82	82	8262H105 ②	8262H174	1	○	17.1/F	22.6/H
1/8	3.2	0.30	23	21	15	-	-	-	-	-	-	82	-	-	8262H179	1	○	10.1/F	-
1/8	3.2	0.30	19	18	13	11	9	9	11	8	8	82	82	8262H016 ②	-	2	○	9.1/F	18.6/H
1/8	3.2	0.30	13	12	8	9	8	7	8	7	6	82	82	8262H002 ②	8262H006	2	○	6.1/F	10.6/H
1/4	1.2	0.05	152	152	117	81	79	65	69	67	59	60	60	-	8262H214 ①	3	●	10.1/F	11.6/H
1/4	1.2	0.05	103	103	103	81	79	65	69	67	59	60	60	8262H200 ①	-	3	●	10.1/F	11.6/H
1/4	1.2	0.05	103	103	103	103	103	103	103	103	103	60	60	8262H107 ①	-	3	●	17.1/F	22.6/H
1/4	1.2	0.05	-	-	-	138	138	119	131	131	117	-	60	-	8262H181 ①	3	●	-	22.6/H
1/4	1.2	0.05	103	93	57	52	43	37	48	39	34	60	60	8262H106 ①	8262H180 ①	4	●	6.1/F	10.6/H
1/4	1.2	0.05	52	52	50	52	44	38	52	41	34	82	82	8262H019	8262H080	4	○	6.1/F	10.6/H
1/4	2.4	0.18	50	28	28	42	28	28	41	28	28	82	82	8262H109 ②	8262H183 ②	3	○	17.1/F	22.6/H
1/4	2.4	0.18	41	28	28	20	20	19	17	17	16	82	82	8262H108 ②	8262H182 ②	3	○	10.1/F	11.6/H
1/4	2.4	0.18	34	24	19	20	14	14	20	14	13	82	82	8262H021 ②	-	4	○	9.1/F	18.6/H
1/4	2.4	0.18	26	23	11	16	11	11	15	10	10	82	82	8262H020 ②	8262H086	4	○	6.1/F	10.6/H
1/4	3.2	0.30	34	26	24	19	19	16	17	17	16	82	82	8262H110 ②	8262H185 ②	3	○	17.1/F	22.6/H
1/4	3.2	0.30	23	21	15	9	9	8	8	7	7	82	82	8262H232 ②	-	3	○	10.1/F	11.6/H
1/4	3.2	0.30	23	21	15	-	-	-	-	-	-	82	-	-	8262H184 ②	3	○	10.1/F	-
1/4	3.2	0.30	19	18	10	11	9	8	11	8	8	82	82	8262H023 ②	-	4	○	9.1/F	18.6/H
1/4	3.2	0.30	13	12	6	9	8	6	8	7	6	82	82	8262H022 ②	8262H007	4	○	6.1/F	10.6/H
1/4	4.0	0.45	21	14	14	9	9	9	8	8	8	82	82	8262H112	8262H187 ②	3	○	17.1/F	22.6/H
1/4	4.0	0.45	14	14	10	4	4	4	4	4	4	82	82	8262H202	-	3	○	10.1/F	11.6/H
1/4	4.0	0.45	14	14	10	-	-	-	-	-	-	82	-	-	8262H220 ②	3	○	10.1/F	-
1/4	4.0	0.45	10	10	7	7	5	5	6	5	5	82	82	8262H113	-	4	○	9.1/F	18.6/H
1/4	4.0	0.45	7	7	4	5	4	4	5	4	4	82	82	8262H111	8262H186	4	○	6.1/F	10.6/H
1/4	5.6	0.63	9	9	9	5	5	5	4	4	4	82	82	8262H114 ②	8262H188	3	○	17.1/F	22.6/H
1/4	5.6	0.63	7	7	7	2	2	2	2	2	2	82	82	8262H208 ②	-	3	○	10.1/F	11.6/H
1/4	5.6	0.63	7	7	7	-	-	-	-	-	-	82	-	-	8262H226	3	○	10.1/F	-
1/4	5.6	0.63	4	4	3	3	2	2	2	2	2	82	82	8262H013 ②	8262H036	4	○	6.1/F	10.6/H
1/4	7.1	0.76	6	6	6	4	3	3	3	3	3	82	82	8262H212	8262H230	3	○	17.1/F	22.6/H
1/4	7.1	0.76	4	5	4	2	2	2	2	2	1	82	82	8262H210	-	3	○	10.1/F	11.6/H
1/4	7.1	0.76	4	5	4	-	-	-	-	-	-	82	-	-	8262H189	3	○	10.1/F	-
1/4	7.1	0.76	2	2	2	2	2	1	2	2	1	82	82	8262H090	8262H038	4	○	6.1/F	10.6/H
3/8	3.2	0.30	34	26	24	19	21	11	17	19	10	82	82	8263H115	8263H191	5	○	17.1/F	22.6/H
3/8	3.2	0.30	23	21	15	9	9	6	8	7	5	82	82	8263H232	-	5	○	10.1/F	11.6/H
3/8	3.2	0.30	23	21	15	-	-	-	-	-	-	82	82	-	8263H190	5	○	10.1/F	-
3/8	3.2	0.30	19	18	10	11	9	8	11	8	7	82	82	8263H003	-	6	○	9.1/F	18.6/H
3/8	3.2	0.30	13	12	6	9	8	6	8	7	5	82	82	8263H002	8263H330	6	○	6.1/F	10.6/H
3/8	4.0	0.45	21	14	13	9	9	7	8	8	6	82	82	8263H118 ②	8263H193	5	○	17.1/F	22.6/H
3/8	4.0	0.45	14	13	7	4	4	3	4	4	3	82	82	8263H200 ②	-	5	○	10.1/F	11.6/H
3/8	4.0	0.45	14	13	7	-	-	-	-	-	-	82	-	-	8263H331 ②	5	○	10.1/F	-
3/8	4.0	0.45	10	10	6	7	5	5	6	5	5	82	82	8263H117 ②	-	6	○	9.1/F	18.6/H
3/8	4.0	0.45	7	7	3	5	4	4	5	4	4	82	82	8263H116 ②	8263H192	6	○	6.1/F	10.6/H
3/8	5.6	0.63	9	7	7	5	5	5	4	4	4	82	82	8263H206 ②	8263H332	5	○	17.1/F	22.6/H
3/8	5.6	0.63	7	6	5	2	2	2	2	2	2	82	82	8263H124	-	5	○	10.1/F	11.6/H
3/8	5.6	0.63	7	6	5	-	-	-	-	-	-	82	-	-	8263H195	5	○	10.1/F	-
3/8	5.6	0.63	4	4	2	3	2	2	2	2	2	82	82	8263H119	8263H194	6	○	6.1/F	10.6/H
3/8	7.1	0.76	7	6	5	4	3	3	3	3	3	82	82	8263H210	8263H333	5	○	17.1/F	22.6/H
3/8	7.1	0.76	4	4	3	-	-	-	-	-	-	82	-	8263H125	8263H197	5	○	10.1/F	-
3/8	7.1	0.76	2	2	1	2	2	1	2	2	1	82	82	8263H054	8263H196	6	○	6.1/F	10.6/H

① Only available with UR disc, limits min. ambient temp. to 32°F (0°C).

② ATEX/IECEx certified with prefix "EV".

● = General Purpose Valve, ○ = Safety Shutoff Valve

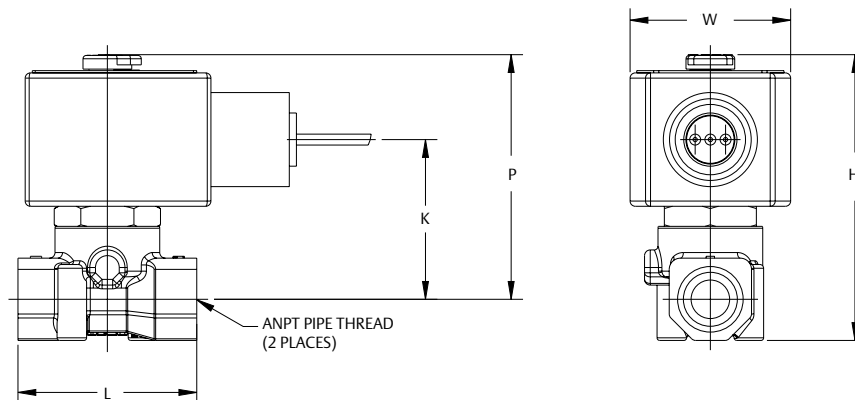
▲ Valve available with lead-free brass body using suffix "LF".

The term "Lead-Free" for brass materials is defined by SDWA 1417 as having a maximum weighted average lead content of 0.25% on the wetted surface area. Valves are compliant to NSF/ANSI 372 low lead requirements.

Dimensions: inches (mm)

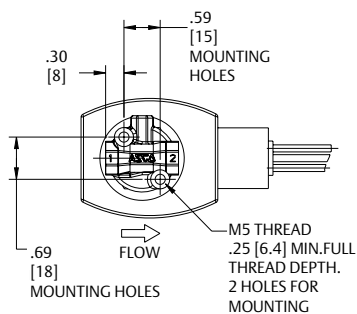
Const. Ref.		H	K	L	P	W
1	ins	3.05	1.71	1.19	2.69	1.95
	mm	77	43	30	68	50
2	ins	2.85	1.60	1.19	2.50	1.69
	mm	72	41	30	63	43
3	ins	3.12	1.79	1.56	2.76	1.95
	mm	79	45	40	70	50
4	ins	2.96	1.72	1.56	2.60	1.69
	mm	75	44	40	66	43
5	ins	3.20	1.79	1.88	2.77	1.95
	mm	81	45	48	70	50
6	ins	3.03	1.72	1.88	2.60	1.69
	mm	77	44	48	66	43

Const. Ref. 1-6

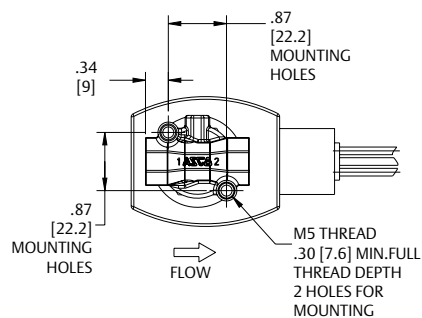


Mounting Dimensions

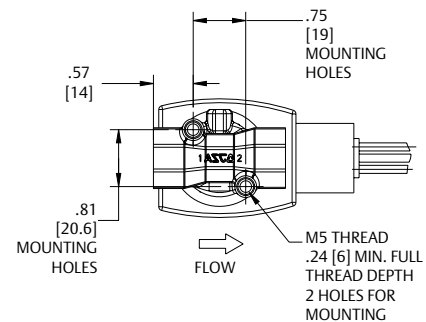
Const. Ref. 1, 2
(1/8" Pipe)



Const. Ref. 3, 4
(1/4" Pipe)



Const. Ref. 5, 6
(3/8" Pipe)



Note: Mounting holes will accept a standard #10-32 machine screw.